

XT30 Torch and Consumables

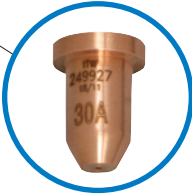
- O-ring
249969
- Swirl Ring
249931
- Electrode
249926
- Tip
249927
- Retaining Cup
249932
- Drag Shield
249930
- Deflector
249933



XT30 Hand-Held 12-foot (3.7 m) Torch 249949



Strain relief is durable and corrosion resistant, and **exclusive flexible cable** has improved bend radius.



Large laser-etched 30 A tip for easy reading.

Robust tip front end design optimizes arc performance and tip life.

Retaining cup design provides increased cutting visibility and quick turn for easy consumable change.

Drag shield protects tip for long life and easy template cutting.

Trigger guard protects against inadvertent arc initiation.

80-degree handle provides natural arm and elbow positioning while cutting.

No-slip grip for easy control and torch dexterity.

Ergonomic design with unique thumb guide and finger grip contours.

Ordering Information

Power Source	Stock No.	Description	Qty.	Price
Spectrum® 375 X-TREME™ with X-CASE™	907529	120–240 V, 50/60 Hz, with 12 ft. (3.7 m) XT30 hand-held torch and X-CASE		
Replacement Torch and Consumables				
XT30 Hand-Held Torch	249949	12 ft. (3.7 m)		
Consumables		See above		
Accessories				
X-CASE™ (only)	300184	Carrying case for Spectrum 375 X-TREME		
Full KVA Adapter Cord	300517	Adapts engine drive 120/240 V plug to Spectrum 240 V plug		
XT30 Consumable Kit	253520	Includes 5 electrodes, 5 tips, 1 swirl ring, 1 retaining cup, 1 o-ring and silicone grease		
Silicone Grease	252951			
Plasma Standoff Roller Guide	253054			
Plasma Circle-Cutting Guide	253055			
Suction/Magnetic Pivot Base	195979			
In-Line Air Filter Kit	228926			
In-Line Air Filter Replacement Element	228928			
Safety Glasses		See page 3		
MVP™ Adapter Plugs		See page 3		

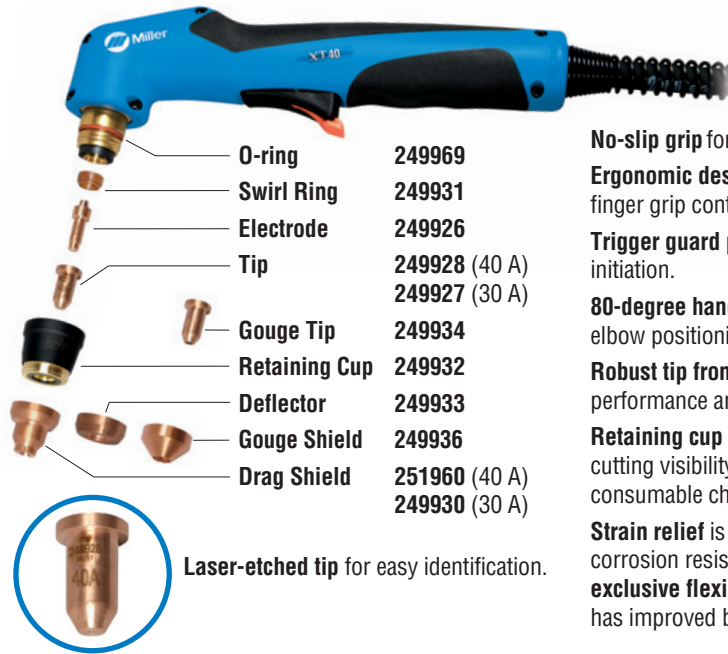
Date:

Total Quoted Price:

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XT40 Replacement Torches and Consumables



XT40 Hand-Held Torch
260633 12 ft. (3.7 m)
260635 20 ft. (6.1 m)

No-slip grip for easy control and torch dexterity.
Ergonomic design with unique thumb guide and finger grip contours.

Trigger guard protects against inadvertent arc initiation.

80-degree handle provides natural arm and elbow positioning while cutting.

Robust tip front end design optimizes arc performance and tip life.

Retaining cup design provides increased cutting visibility and quick turn for easy consumable change.

Strain relief is durable and corrosion resistant, and **exclusive flexible cable** has improved bend radius.

- O-ring** 249969
- Swirl Ring** 249931
- Electrode** 249926
- Tip** 249928 (40 A)
249927 (30 A)
- Gouge Tip** 249934
- Retaining Cup** 249932
- Deflector** 249933
- Gouge Shield** 249936
- Drag Shield** 251960 (40 A)
249930 (30 A)

Laser-etched tip for easy identification.

Note: The XT40 can be configured for cutting at either 30 A or 40 A by installing the appropriate cutting tip and drag shield. Replacing drag shield with deflector offers improved arc visibility while maintaining 1/16-inch standoff. For gouging, replace the tip and drag shield with gouge tip and gouge shield. The rest of the XT40 consumables are common.

Ordering Information

Power Source	Stock No.	Description	Qty.	Price
Spectrum® 625 X-TREME™ with X-CASE™ 120–240 V, 60 Hz, 1-Phase	907579	With 12 ft. (3.7 m) XT40 hand-held torch and X-CASE		
	907579001	With 20 ft. (6.1 m) XT40 hand-held torch and X-CASE		
Replacement Torches and Consumables				
XT40 Hand-Held Torch	260633 260635	12 ft. (3.7 m) 20 ft. (6.1 m)		
Consumables		See above		
Accessories				
X-CASE™ (only)	300184	Carrying case for Spectrum 625 X-TREME		
Full KVA Adapter Cord	300517	Adapts engine drive 120/240 V plug to Spectrum 240 V plug		
XT40 Consumable Kit	253521	See page 3 for contents		
Plasma Standoff Roller Guide	253054			
Plasma Circle-Cutting Guide	253055			
Suction/Magnetic Pivot Base	195979			
In-Line Air Filter Kit	228926			
In-Line Air Filter Replacement Element	228928			
Torch Cable Covers	239642 231867	20 ft. (6.1 m) 25 ft. (7.6 m)		
Flexible Work Cable w/Heavy-Duty Clamp	263799 263800	12 ft. (3.7 m) cable with quick connect 20 ft. (6.1 m) cable with quick connect		
Safety Glasses		See page 3		
MVP™ Adapters		See page 3		

Date: _____ **Total Quoted Price:** _____

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